

**MAVERICK TUBE CORPORATION****NORTH AMERICA  
USA****General information**

Company founded in 1978

Nb of employees: 1000

Web site: [www.maverick-tube.com](http://www.maverick-tube.com)**Tube production**

Annual tube production (1995): 251 000 metric tonnes - 277 000 US tons

**Tube standards**

API 5L, 5CT

ASTM A 53

ASTM, ASME

**Tubular products**

Shape, material, process: ROUND - CARBON AND LOW ALLOY STEEL - CONTINUOUS FORMING

Applications: **Oil, gas, chemicals conveyance (ambient temperature)**

		<i>Min</i>	<i>Max</i>
<b>OD</b>	<i>mm</i>	60.3	219.1
<b>OD</b>	<i>inch</i>	2.375	8.625
<b>NPS</b>	<i>inch</i>	2	8
<b>API NS</b>	<i>inch</i>	2 3/8	8 5/8
<b>WT</b>	<i>mm</i>	3.91	12.70
<b>WT</b>	<i>inch</i>	0.154	0.500

Weld: ERW  
Material: carbon  
Maximum API steel grade : X 70

Shape, material, process: ROUND - CARBON AND LOW ALLOY STEEL - CONTINUOUS FORMING

Applications: **Water-gas ordinary uses (ASTM A 53)**

		<i>Min</i>	<i>Max</i>
<b>OD</b>	<i>mm</i>	60.3	219.1
<b>OD</b>	<i>inch</i>	2.375	8.625
<b>NPS</b>	<i>inch</i>	2	8
<b>API NS</b>	<i>inch</i>	2 3/8	8 5/8
<b>WT</b>	<i>mm</i>	3.91	8.18
<b>WT</b>	<i>inch</i>	0.154	0.322

Weld: ERW  
Material: carbon  
Maximum yield strength: 241 MPa - 35 ksi  
Standard length: 6.4 / 12.8 meters - 21 / 42 feet

Shape, material, process: ROUND - CARBON AND LOW ALLOY STEEL - CONTINUOUS FORMING

Applications: **Structure**

		<i>Min</i>	<i>Max</i>
<b>OD</b>	<i>mm</i>	48.3	273.1
<b>OD</b>	<i>inch</i>	1.900	10.750
<b>NPS</b>	<i>inch</i>	1 1/2	10
<b>API NS</b>	<i>inch</i>	1 1/2	10 3/4

Weld: ERW  
Material: carbon  
Maximum yield strength: 317 MPa - 46 ksi

Shape, material, process: ROUND - CARBON AND LOW ALLOY STEEL - CONTINUOUS FORMING

Applications: **Mechanical / precision**

		<i>Min</i>	<i>Max</i>
<b>OD</b>	<i>mm</i>	50.8	228.6
<b>OD</b>	<i>inch</i>	2.000	9.000
<b>WT</b>	<i>mm</i>	3.17	12.95
<b>WT</b>	<i>inch</i>	0.125	0.510

Weld: ERW  
Cold drawn  
Material: carbon  
Maximum length: 15.8 meters - 52 feet

Shape, material, process: ROUND - CARBON AND LOW ALLOY STEEL - CONTINUOUS FORMING

Applications: **Oil and gas well / OCTG - casing**

		<i>Min</i>	<i>Max</i>
<b>OD</b>	<i>mm</i>	114.3	244.5
<b>OD</b>	<i>inch</i>	4.500	9.625
<b>API NS</b>	<i>inch</i>	4 1/2	9 5/8
<b>WT</b>	<i>mm</i>	5.21	13.84
<b>WT</b>	<i>inch</i>	0.205	0.545

Weld: ERW  
Material: carbon  
Standard length: 6.1 / 12.2 meters - 20 / 40 feet  
Steel grades: H 40, J 55, K 55, N 80, L 80, C 95, Q 125, M 50, M 65, M 75, MAV 95, MAV 110  
Manufacturing sites: Blytheville facility, Conroe facility

**MAVERICK TUBE CORPORATION**

NORTH AMERICA

**USA***Shape, material, process:* ROUND - CARBON AND LOW ALLOY STEEL - CONTINUOUS FORMING*Applications:* **Oil and gas well / OCTG - tubing**

		<i>Min</i>	<i>Max</i>
<b>OD</b>	<i>mm</i>	52.4	88.9
<b>OD</b>	<i>inch</i>	2.063	3.500
<b>API NS</b>	<i>inch</i>	2,063	3 1/2
<b>WT</b>	<i>mm</i>	0.16	0.25
<b>WT</b>	<i>inch</i>	0.006	0.010

Weld: ERW

Material: carbon

Steel grades: J 55, N 80, L 80

Manufacturing sites: Blytheville facility, Conroe facility

*Shape, material, process:* SQUARE - CARBON AND LOW ALLOY STEEL*Applications:* **Structure (building, civil works)**

		<i>Min</i>	<i>Max</i>
<b>OD</b>	<i>mm</i>	38.1 x 38.1	203.2 x 203.2
<b>OD</b>	<i>inch</i>	1.5 x 1.5	8.0 x 8.0

Formed from welded tube

Material: carbon

Maximum yield strength: 317 MPa - 46 ksi

*Shape, material, process:* RECTANGULAR - CARBON AND LOW ALLOY STEEL*Applications:* **Structure (building, civil works)**

		<i>Min</i>	<i>Max</i>
<b>OD</b>	<i>mm</i>	50.8 x 76.2	101.6 x 304.8
<b>OD</b>	<i>inch</i>	2.0 x 3.0	4.0 x 12.0

Formed from welded tube

Material: carbon

Maximum yield strength: 317 MPa - 46 ksi

**Manufacturing facilities (2)**

<b>Blytheville facility</b>	4950 North County Road 967 Blytheville, AR 72315 API specifications: 5L, 5CT	Tel (1) 501 763 6281 Fax (1) 501 763 6293
<b>Conroe facility</b>	FM 3083 PO Box 659 Conroe, TX 77305 API specifications: 5L, 5CT	Tel (1) 409 539 2136 Fax (1) 409 539 6322

**Head office**

16401 Swingley Ridge Road  
Suite 700  
Chesterfield, MO 63017  
USA

General management  
**Scott Evans**  
Vice President

Marketing and sales  
**Darrel Ballinger**  
General Sales Manager - Energy  
Products  
Tel (1) 314 537 1314  
Fax (1) 314 537 1316

Tel (1) 636 733 1600  
Toll free tel 800 325 1777  
(from USA / Canada only)  
Fax (1) 636 733 1677

General management  
**Sudhakar Kanthamneni**  
Vice President - Manufacturing and  
Technology  
Tel (1) 314 537 1314  
Fax (1) 314 537 1673

Marketing and sales  
**Richard Lind**  
General Sales Manager - Industrial  
Products  
Tel (1) 314 537 1314  
Fax (1) 314 537 2084

Marketing and sales  
**Richard Preckel**  
Marketing Manager  
Tel (1) 314 537 1314  
Fax (1) 314 537 1316

Marketing and sales  
**Kit Maring**  
Sales Representative  
Tel (1) 314 537 1314  
Fax (1) 314 537 1316

**General marketing and sales**

15333 JFK Boulevard, Suite 160  
Houston, Texas 77032  
USA

Marketing and sales  
**G.R. Jerry Edwards**  
Sales Manager - Energy Products  
Tel (1) 281 442 1091  
Fax (1) 281 442 0488

Tel (1) 281 442 1091  
Fax (1) 281 442 0488

**HUTA CZESTOCHOWA**EASTERN EUROPE  
**Poland****General information**Company founded in 1952  
ISO 9001**Tube production**

Annual tube production capacity: 120 000 metric tonnes - 132 000 US tons

**Tube standards**

<b>API</b>	5L, 5CT
<b>ASTM</b>	A 53
<b>DIN</b>	1629, 17100, 17121, 17175
<b>BS</b>	3601, 3602 - 1/2
<b>NF</b>	A 49 - 112, A 49 - 211, A 49 - 311
<b>GOST</b>	8731
<b>PN</b>	75 / H 74253, 76 / G 44001, 80 / H 74219, 85 / H 74252
<b>BN</b>	75 / 0648 - 60, 82 / 0442 - 04, 84 / 0648 - 81, 85 / 0648 - 62, 85 / 0648 - 82, 85 / 0648 - 83

**Tubular products***Shape, material, process:* ROUND - CARBON AND LOW ALLOY STEEL - SEAMLESS*Applications:* **Oil, gas, chemicals conveyance (ambient temperature, high temperature) - Water conveyance (water pipeline, dredging) - Heat exchange - Structure - Mechanical / precision (precision structural, hydraulic cylinder) - Machining purpose / hollow bar**

		Min	Max
<b>OD</b>	mm	121.0	273.0
<b>OD</b>	inch	4.764	10.750
<b>WT</b>	mm	4.50	30.00
<b>WT</b>	inch	0.177	1.181

Hot rolled, hot pilgered  
Material: carbon  
Minimum / maximum length: 4 / 12 meters - 13.1 / 39.4 feet*Shape, material, process:* ROUND - CARBON AND LOW ALLOY STEEL - SEAMLESS*Applications:* **Structure**

		Min	Max
<b>OD</b>	mm	121.0	273.0
<b>OD</b>	inch	4.764	10.750
<b>WT</b>	mm	4.50	25.00
<b>WT</b>	inch	0.177	0.984

Maximum yield strength: 275 MPa - 39 ksi  
Minimum / maximum length: 4 / 12 meters - 13.1 / 39.4 feet*Shape, material, process:* ROUND - STAINLESS AND HIGH ALLOY STEEL - SEAMLESS*Applications:* **Oil, gas, chemicals conveyance (high temperature, corrosive service) - Heat exchange**

		Min	Max
<b>OD</b>	mm	133.0	273.0
<b>OD</b>	inch	5.236	10.750
<b>WT</b>	mm	5.00	30.00
<b>WT</b>	inch	0.197	1.181

Material: stainless austenitic  
Maximum yield strength: 245 MPa - 35 ksi  
Minimum / maximum length: 4 / 12 meters - 13.1 / 39.4 feet*Shape, material, process:* ROUND - CARBON AND LOW ALLOY STEEL - SEAMLESS*Applications:* **Oil and gas well / OCTG - casing**

		Min	Max
<b>OD</b>	mm	127.0	244.5
<b>OD</b>	inch	5.000	9.625
<b>API NS</b>	inch	5	9 5/8
<b>WT</b>	mm	5.60	15.11
<b>WT</b>	inch	0.220	0.595

Material: carbon  
Standard length: 10.4 meters - 34 feet  
Maximum length: 14.6 meters - 48 feet  
Steel grades: H 40, J 55, K 55, N 80, L 80, C 90, P 110**Tube ends****Bell and spigot - Conical** OD: 127.0 to 273.0 mm - 5.000 to 10.750 inch**Bell and spigot - Spherical** OD: 133.0 to 273.0 mm - 5.236 to 10.750 inch**Tube coating**

Standards: DIN 30670, PN 83 / H 84017, PN 86 / H 84018

**HUTA CZESTOCHOWA****EASTERN EUROPE****Poland****Manufacturing facility****Czestochowa facility**ul. Rejtana 6  
42-200 CzestochowaTel (48) 34 232 966  
Fax (48) 34 230 489Annual production capacity: 120 000 metric tonnes - 132 000 US tons  
API specifications: 5L, 5CT**Head office**ul. Rejtana 6  
42-207 Czestochowa  
Poland**Tel (48) 34 323 1261 or 2251**  
**Fax (48) 34 323 1271**Marketing and sales department  
Tel (48) 34 238 163 / 271 / 441  
Fax (48) 34 238 345Marketing and sales department  
Tel (48) 34 238 167 / 674 / 680  
Fax (48) 34 231 271Marketing and sales  
**Alina Wypych**  
Export Manager  
Tel (48) 34 236 710 / 680  
Fax (48) 34 231 271

**DONG YANG STEEL PIPE**

EASTERN ASIA

Korea

**General information**

Legal name: DONG YANG STEEL PIPE CO. LTD.  
 Company founded in 1973  
 Nb of employees: 544  
 ISO 9002

**Tube production**

Annual tube production capacity: 380 000 metric tonnes - 419 000 US tons

**Tube standards**

API 5L  
 ASTM A 134, A 139, A 252  
 DIN 1626  
 BS 3601, 3602 - 1/2  
 JIS A 5525, G 3444, G 3457  
 KS D 3566, D 3583, D 3589, D 3626, F 4602

**Tubular products**

Shape, material, process: ROUND - CARBON AND LOW ALLOY STEEL - BENDING ROLL

Applications: Oil, gas, chemicals conveyance (ambient temperature, high temperature)

		Min	Max
OD	mm	457.2	1524.0
OD	inch	18.000	60.000
NPS	inch	18	60
API NS	inch	18	60
WT	mm	9.50	25.40
WT	inch	0.374	1.000

Weld: SAW / DSAW  
 Material: carbon  
 Maximum API steel grade : X 65  
 Maximum length: 6 meters - 19.7 feet  
 Tube jointing  
 Maximum length with jointing: 12 meters - 39.4 feet  
 Manufacturing site: Choongju facility

Shape, material, process: ROUND - CARBON AND LOW ALLOY STEEL - BENDING ROLL

Applications: Water conveyance (water pipeline, dredging, sewage) - Structure - Piling

		Min	Max
OD	mm	457.2	3048.0
OD	inch	18.000	120.000
NPS	inch	18	120
API NS	inch	18	120
WT	mm	6.00	30.00
WT	inch	0.236	1.181

Weld: SAW / DSAW  
 Material: carbon  
 Maximum yield strength: 290 MPa - 42 ksi  
 Maximum length: 6 meters - 19.7 feet  
 Tube jointing  
 Maximum length with jointing: 12 meters - 39.4 feet

Shape, material, process: ROUND - CARBON AND LOW ALLOY STEEL - SPIRAL

Applications: Water conveyance (water pipeline, dredging, sewage) - Structure - Piling

		Min	Max
OD	mm	406.4	2641.6
OD	inch	16.000	104.000
NPS	inch	16	
API NS	inch	16	
WT	mm	6.00	25.00
WT	inch	0.236	0.984

Weld: SAW / DSAW  
 Material: carbon  
 Maximum yield strength: 290 MPa - 42 ksi  
 Maximum length: 24 meters - 78.7 feet

**Tube coating**

EXTERNAL COATING Coal tar / coal tar enamel coating

Standards: KS D 3565, KS D 8502

**Manufacturing facilities (2)**

**Choongju facility** 168 Yongtan-Dong, Choongju Tel (82) 441 853 3131  
 Choongchungbuk-Do Fax (82) 441 853 3130  
 Total area: 50 000 square meters - 12.4 acres  
 API specifications: 5L

**Chunan facility** 57, Namkwan-Ri, Poongse-Myon, Tel (82) 417 578 5511  
 Chunan Fax (82) 417 578 7630  
 Choongchungbuk-Do  
 Total area: 100 000 square meters - 24.7 acres

**DONG YANG STEEL PIPE**

EASTERN ASIA

**Korea****Head office**

Doorim Bldg., 5 th Floor, 164-21  
Poi-Dong, Kangnam-Gu  
Seoul  
Korea

Tel (82) 2 3463 7128 ; (82) 2 3463 7194  
Fax (82) 2 3463 7129

General management

**Sun Il Lee**

President

Production

**Jong Jae Shin**

Director

General management

**Won Woo Lee**

Representative Director

Production

**Oek Jai Park**

Director

Marketing and sales

**Sang-Hoon Lee**

Export Manager

Production

**Dong Chun Hur**

Director